ALÉSOIR AVEC ARROSAGE CENTRAL
REIBAHLE MIT INNENKÜHLUNG
REAMER WITH CENTRAL COOLING

47480S-5.05

Version du
21.01.2025

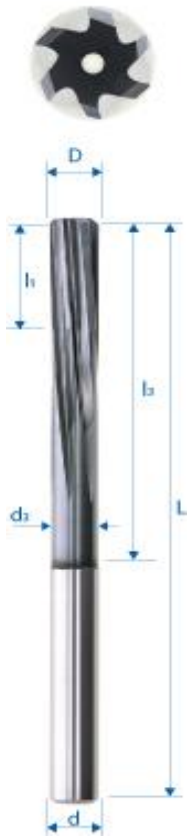
E2

λ = -5°
γ = 5°

Compatibilité outil / matière
Werkzeug / Werkstoffverträglickkeit
Tool / Material compatibility

● 1/3
● 2/3
● 3/3

		Groupe	EZI-SMOOTH Vc [m/min]	
ACIERS ALLIÉS ET NON ALLIÉS UNLEGIERTE STÄHLE NON-ALLOYED STEELS	Rm < 450 N/mm²	1a	40	●
	Rm 450 - 700 N/mm²	1b	25	●
	Rm 700 - 900 N/mm²	1c	20	●
	Rm < 1200 N/mm²	1d	13	●
ACIERS INOX ROSTFREIE STÄHLE STAINLESS STEELS	Rm < 650 N/mm²	2a	14	●
	Rm 650 - 950 N/mm²	2b	14	●
	Rm > 950 N/mm²	2c	9	●
ACIERS TREMPÉS GEHÄRTETE STÄHLE HARDENED STEELS	44 - 56 HRC	3a	10	●
	57 - 67 HRC	3b	10	●
MATÉRIAUX EXOTIQUES EXOTISCHE WERKSTOFFE EXOTIC MATERIALS	< 32 HRC	4a	10	●
	> 32 HRC	4b	10	●
GRAPHITE		5	35	●
FONTES GUSS CAST IRON	< 32 HRC	6a	15	●
	> 32 HRC	6b	15	●
TITANE TITAN	Rm < 800 N/mm²	7a	15	●
	800 < Rm N/mm²	7b	10	●
ALLIAGES NICKEL NICKEL NICKEL ALLOYS	Rm < 1000 N/mm²	8a	10	●
	1000 < Rm N/mm²	8b	10	●
CUIVRE, LAITON, BRONZE KUPFER, MESSING, BRONZE COPPER, BRASS, BRONZE	Rm < 850 N/mm²	9a	70	●
	850 < Rm N/mm²	9b	45	●
ALUMINIUM	Si < 0.5%	10a	80	●
	0.5% < Si < 5%	10b	65	●
	Si > 5%	10c	45	●
MATIÈRES SYNTHÉTIQUES KUNSTSTOFFE SYNTHETIC MATERIALS	Thermoplast	11a	40	●
	Duraplast	11b	25	●
MATIÈRES COMPOSITES FASERVERST. MATERIALEN COMPOSITE MATERIALS	Fibre de verre	12a	30	●
	Fibre de carbone	12b	20	●
MÉTAUX PRÉCIEUX EDELMETALLE PRECIOUS MATERIALS	Or • Gold	13a	45	●
	Platine	13b	10	●



D (0 / +0.003)	5.05
d (h6)	5
L	100
l1	15
l3	50
d3	4.80
R	
e	
Z	4
Chanfrein	0.5
K	
w° collision	

ESHOP / EZI CUT