

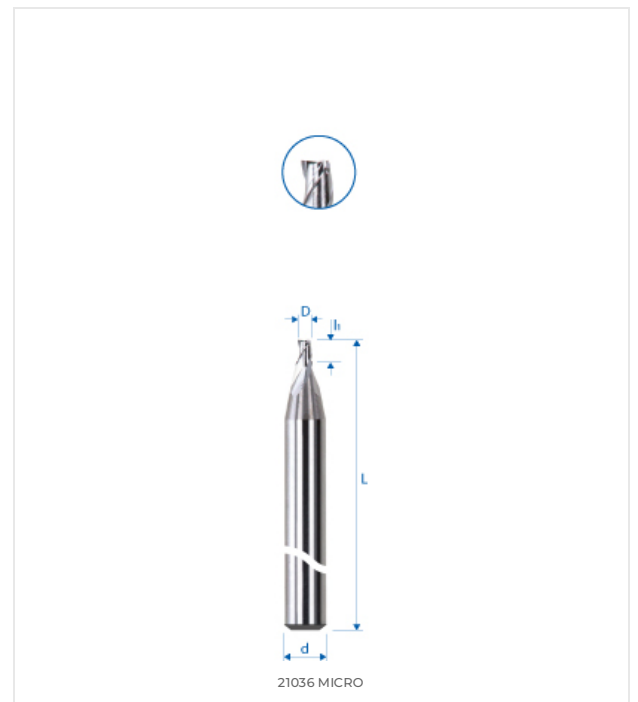
| | | | | | | | |
|------------------------------|--|----------------------------|----------------------------------|----------------------------|-----------------------------|-----------------------|--------------------------|
| CARBIDE TOOL MATERIAL E25 UF | CUTTING ANGLES $\lambda=30^{\circ}\text{-}35^{\circ}$ $\gamma=8^{\circ}$ | ACUTE ANGLE PRECISION TOOL | DUAL DIRECTION HELICAL DRILL BIT | 1.5xD DEPTH PRECISION TOOL | SHORT LENGTH TOOL WEAR BARS | ADJUSTABLE ANGLE ICON | VARIABLE HELIX DRILL BIT |
|------------------------------|--|----------------------------|----------------------------------|----------------------------|-----------------------------|-----------------------|--------------------------|

MATERIAL COMPATIBILITY

●●● Excellent (3/3) ●● Good (2/3) ●○ Possible (1/3) ○○○ Not recommended

| MATERIAL | SPECIFICATION | GRP | 21036-0.2 |
|--|------------------------------|-----|-----------|
| Alloyed and non-alloyed steels <small>Non-alloyed steels</small> | Rm < 450 N/mm ² | 1a | ●○○ |
| | Rm 450–700 N/mm ² | 1b | ○○○ |
| | Rm 700–900 N/mm ² | 1c | ○○○ |
| | Rm > 1200 N/mm ² | 1d | ○○○ |
| Stainless steels <small>Stainless steels</small> | Rm < 650 N/mm ² | 2a | ○○○ |
| | Rm 650–950 N/mm ² | 2b | ○○○ |
| | Rm > 950 N/mm ² | 2c | ○○○ |
| Hardened steels <small>Hardened steels</small> | 44–56 HRC | 3a | ○○○ |
| | 57–67 HRC | 3b | ○○○ |
| Exotic materials <small>Special alloys</small> | < 32 HRC | 4a | ○○○ |
| | > 32 HRC | 4b | ○○○ |
| Graphite <small>Industrial graphite</small> | | 5 | ●○○ |
| Cast iron <small>Grey / nodular cast iron</small> | < 32 HRC | 6a | ○○○ |
| | > 32 HRC | 6b | ○○○ |
| Titanium <small>Titanium alloys</small> | Rm < 600 N/mm ² | 7a | ●○○ |
| | 600 < Rm N/mm ² | 7b | ●○○ |
| Nickel alloys <small>Inconel, Hastelloy</small> | Rm < 1000 N/mm ² | 8a | ○○○ |
| | Rm > 1000 N/mm ² | 8b | ○○○ |
| Copper, brass, bronze <small>Copper-based</small> | Rm < 850 N/mm ² | 9a | ●●● |
| | Rm > 850 N/mm ² | 9b | ●●● |
| Aluminum <small>Aluminum alloys</small> | Si < 0.5% | 10a | ●●○ |
| | 0.5% < Si < 5% | 10b | ●●○ |
| | Si > 5% | 10c | ○○○ |
| Synthetic materials <small>Engineering plastics</small> | Thermoplastic | 11a | ●●● |
| | Thermoset | 11b | ●●● |
| Composite materials <small>Reinforced composites</small> | Glass fiber / GFK | 12a | ●○○ |
| | Carbon fiber / KFK | 12b | ●○○ |
| Precious metals <small>Gold, platinum, silver</small> | Gold | 13a | ●●● |
| | Platinum | 13b | ○○○ |

TECHNICAL DRAWING



DIMENSIONS

| NOMINAL DIMENSIONS | |
|--------------------|---------|
| D (0 / -0.01) | 0.2 mm |
| d (h5) | 3 mm |
| L | 38 mm |
| l1 | 0.25 mm |
| l3 | – |
| d3 | – |
| R | – |
| e | – |
| Z | 3 |
| Chamfer K | – |
| w° collision | 12.7° |

