

# FRAISE-À-REDRESSER Z3 · ENDMILL-TO-RAISE Z3 · FRÄSER-ZUM-AUFRICHTEN Z3



21063A-4.9-6

Version 07.05.2026

SWISS MADE

<b>E2</b> E2 HIGH PRECISION TOOL MATERIAL	$\lambda=30^{\circ}\text{-}35^{\circ}$ $\gamma=8^{\circ}$ CUTTING ANGLES $\gamma 30^{\circ}\text{-}35^{\circ}$ $\gamma 8^{\circ}$	$\phi < 6$ $\phi > 6$ 90° 45° CHAMFER $\phi < 6$ $\phi > 6$ 90° 45°	DUAL DIRECTION HELICAL DRILL BIT	$l_1$ 1.5xD 1.5XD DEPTH PRECISION TOOL	$l_3$ THREE-POINT CONTACT TOOL	STANDARD TOOL WEAR INDICATOR	VARIABLE HELIX DRILL BIT
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## MATERIAL COMPATIBILITY

●●● Excellent (3/3) ●●○ Good (2/3) ●○○ Possible (1/3) ○○○ Not recommended

MATERIAL	SPECIFICATION	GRP	21063A-4.9-6
<b>Alloyed and non-alloyed steels</b> Non-alloyed steels	Rm < 450 N/mm <sup>2</sup>	1a	●●●
	Rm 450–700 N/mm <sup>2</sup>	1b	●●●
	Rm 700–900 N/mm <sup>2</sup>	1c	●●●
	Rm > 1200 N/mm <sup>2</sup>	1d	●●●
<b>Stainless steels</b> Stainless steels	Rm < 650 N/mm <sup>2</sup>	2a	●●●
	Rm 650–950 N/mm <sup>2</sup>	2b	●●●
	Rm > 950 N/mm <sup>2</sup>	2c	●●●
<b>Hardened steels</b> Hardened steels	44–56 HRC	3a	●●○
	57–67 HRC	3b	●○○
<b>Exotic materials</b> Special alloys	< 32 HRC	4a	●●○
	> 32 HRC	4b	●●○
<b>Graphite</b> Industrial graphite		5	●●○
<b>Cast iron</b> Grey / nodular cast iron	< 32 HRC	6a	●●●
	> 32 HRC	6b	●●●
<b>Titanium</b> Titanium alloys	Rm < 600 N/mm <sup>2</sup>	7a	●●●
	600 < Rm N/mm <sup>2</sup>	7b	●●●
<b>Nickel alloys</b> Inconel, Hastelloy	Rm < 1000 N/mm <sup>2</sup>	8a	●●●
	Rm > 1000 N/mm <sup>2</sup>	8b	●●●
<b>Copper, brass, bronze</b> Copper-based	Rm < 850 N/mm <sup>2</sup>	9a	●●○
	Rm > 850 N/mm <sup>2</sup>	9b	●●○
<b>Aluminum</b> Aluminum alloys	Si < 0.5%	10a	●●○
	0.5% < Si < 5%	10b	●●○
	Si > 5%	10c	●●○
<b>Synthetic materials</b> Engineering plastics	Thermoplastic	11a	○○○
	Thermoset	11b	○○○
<b>Composite materials</b> Reinforced composites	Glass fiber / GFK	12a	●●○
	Carbon fiber / KFK	12b	●●○
<b>Precious metals</b> Gold, platinum, silver	Gold	13a	●●○
	Platinum	13b	●○○

## TECHNICAL DRAWING



## DIMENSIONS

NOMINAL DIMENSIONS	
D (0 / -0.01)	4.9 mm
d (h5)	6 mm
L	57 mm
l1	6 mm
l3	20 mm
d3	–
R	–
e	–
Z	3
Chamfer K	–
w° collision	1.5°



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