

# FRAISE-D'ÉBAUCHE-MD-E2-+-EZI-ALPHA-+L3-POUR-ACIERS · ROUGHING-ENDMILL-SC-E2-+-EZI-ALPHA-+L3-FOR-STEEL · SCHAFT-SCHRUPPFRÄSER-HM-E2-+-EZI-ALPHA-+L3-FÜR-STAHL



SWISS MADE

21134A-4-6

Version 07.05.2026

<b>E2</b> E2 HIGH PRECISION TOOL MATERIAL	$\lambda = 48^\circ$ $\gamma = 3^\circ$ CUTTING ANGLES $\gamma 48^\circ \gamma 3^\circ$	0.005-0.03 45° 45° CHAMFER TOLERANCE 0.005-0.03	 DUAL DIRECTION HELICAL DRILL BIT	$h_1$ 1.5xD 1.5XD DEPTH PRECISION TOOL	$l_3$ THREE-POINT CONTACT TOOL	 EXTRA LONG PRECISION DRILL BITS	 ADJUSTABLE ANGLE ICON
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## MATERIAL COMPATIBILITY

●●● Excellent (3/3) ●● Good (2/3) ●○ Possible (1/3) ○○ Not recommended

MATERIAL	SPECIFICATION	GRP	21134A-4-6
<b>Alloyed and non-alloyed steels</b> <small>Non-alloyed steels</small>	Rm < 450 N/mm <sup>2</sup>	1a	●●○
	Rm 450–700 N/mm <sup>2</sup>	1b	●●○
	Rm 700–900 N/mm <sup>2</sup>	1c	●●○
	Rm > 1200 N/mm <sup>2</sup>	1d	●●○
<b>Stainless steels</b> <small>Stainless steels</small>	Rm < 650 N/mm <sup>2</sup>	2a	●●○
	Rm 650–950 N/mm <sup>2</sup>	2b	●●○
	Rm > 950 N/mm <sup>2</sup>	2c	●●○
<b>Hardened steels</b> <small>Hardened steels</small>	44–56 HRC	3a	●●○
	57–67 HRC	3b	●○
<b>Exotic materials</b> <small>Special alloys</small>	< 32 HRC	4a	●●○
	> 32 HRC	4b	●●○
<b>Graphite</b> <small>Industrial graphite</small>		5	○○
<b>Cast iron</b> <small>Grey / nodular cast iron</small>	< 32 HRC	6a	●●○
	> 32 HRC	6b	●●○
<b>Titanium</b> <small>Titanium alloys</small>	Rm < 600 N/mm <sup>2</sup>	7a	●●○
	600 < Rm N/mm <sup>2</sup>	7b	●●○
<b>Nickel alloys</b> <small>Inconel, Hastelloy</small>	Rm < 1000 N/mm <sup>2</sup>	8a	●●○
	Rm > 1000 N/mm <sup>2</sup>	8b	●●○
<b>Copper, brass, bronze</b> <small>Copper-based</small>	Rm < 850 N/mm <sup>2</sup>	9a	○○
	Rm > 850 N/mm <sup>2</sup>	9b	○○
<b>Aluminum</b> <small>Aluminum alloys</small>	Si < 0.5%	10a	○○
	0.5% < Si < 5%	10b	○○
	Si > 5%	10c	○○
<b>Synthetic materials</b> <small>Engineering plastics</small>	Thermoplastic	11a	○○
	Thermoset	11b	○○
<b>Composite materials</b> <small>Reinforced composites</small>	Glass fiber / GFK	12a	○○
	Carbon fiber / KFK	12b	○○
<b>Precious metals</b> <small>Gold, platinum, silver</small>	Gold	13a	○○
	Platinum	13b	●○

## TECHNICAL DRAWING



## DIMENSIONS

NOMINAL DIMENSIONS	
D (0 / -0.01)	4 mm
d (h5)	6 mm
L	68 mm
l1	6 mm
l3	33 mm
d3	–
R	–
e	–
Z	3
Chamfer K	0.1
w° collision	1.6°



E-SHOP / EZI CUT  
eskenazi.ch/eshop/21134A-4-6