

# FRAISE-MD-E25UF-+-EZI-ALPHA-POUR-MÉTAL-LOURD- · ENDMILL-SC-+-EZI-ALPHA-FOR-HEAVY-METAL · FRÄSER-HM-E25UF-+-EZI-ALPHA-FÜR-SCHWERMETALL



SWISS MADE

21159A-0.3

Version 07.05.2026

E25  
UF

CARBIDE TOOL  
MATERIAL E25 UF

$\lambda = 15^\circ$   
 $\gamma = 0^\circ$

CUTTING ANGLES  $\lambda 15^\circ$  ?  
 $\gamma 0^\circ$

0.05-0.15  
45°

45° CHAMFER 0.05-0.15  
MM



DUAL DIRECTION  
HELICAL DRILL BIT

$l_1$   
1.5xD

1.5XD DEPTH  
PRECISION TOOL



SHORT LENGTH TOOL  
WEAR BARS

## MATERIAL COMPATIBILITY

●●● Excellent (3/3) ●●○ Good (2/3) ●○○ Possible (1/3) ○○○ Not recommended

MATERIAL	SPECIFICATION	GRP	21159A-0.3
<b>Alloyed and non-alloyed steels</b> Non-alloyed steels	Rm < 450 N/mm <sup>2</sup>	1a	○○○
	Rm 450–700 N/mm <sup>2</sup>	1b	○○○
	Rm 700–900 N/mm <sup>2</sup>	1c	○○○
	Rm > 1200 N/mm <sup>2</sup>	1d	○○○
<b>Stainless steels</b> Stainless steels	Rm < 650 N/mm <sup>2</sup>	2a	○○○
	Rm 650–950 N/mm <sup>2</sup>	2b	○○○
	Rm > 950 N/mm <sup>2</sup>	2c	○○○
<b>Hardened steels</b> Hardened steels	44–56 HRC	3a	○○○
	57–67 HRC	3b	○○○
<b>Exotic materials</b> Special alloys	< 32 HRC	4a	●●●
	> 32 HRC	4b	○○○
<b>Graphite</b> Industrial graphite		5	○○○
<b>Cast iron</b> Grey / nodular cast iron	< 32 HRC	6a	○○○
	> 32 HRC	6b	○○○
<b>Titanium</b> Titanium alloys	Rm < 600 N/mm <sup>2</sup>	7a	○○○
	600 < Rm N/mm <sup>2</sup>	7b	○○○
<b>Nickel alloys</b> Inconel, Hastelloy	Rm < 1000 N/mm <sup>2</sup>	8a	○○○
	Rm > 1000 N/mm <sup>2</sup>	8b	○○○
<b>Copper, brass, bronze</b> Copper-based	Rm < 850 N/mm <sup>2</sup>	9a	○○○
	Rm > 850 N/mm <sup>2</sup>	9b	○○○
<b>Aluminum</b> Aluminum alloys	Si < 0.5%	10a	○○○
	0.5% < Si < 5%	10b	○○○
	Si > 5%	10c	○○○
<b>Synthetic materials</b> Engineering plastics	Thermoplastic	11a	○○○
	Thermoset	11b	○○○
<b>Composite materials</b> Reinforced composites	Glass fiber / GFK	12a	○○○
	Carbon fiber / KFK	12b	○○○
<b>Precious metals</b> Gold, platinum, silver	Gold	13a	○○○
	Platinum	13b	○○○

## TECHNICAL DRAWING



## DIMENSIONS

### NOMINAL DIMENSIONS

D (0 / -0.01)	0.3 mm
d (h5)	3 mm
L	38 mm
l1	0.6 mm
l3	–
d3	–
R	–
e	–
Z	3
Chamfer K	0.005
w° collision	12°



E-SHOP / EZI CUT  
[eskenazi.ch/eshop/21159A-0.3](https://eskenazi.ch/eshop/21159A-0.3)