

MICRO-FRAISE Z3 · MICRO-ENDMILL Z3 · MICRO-FRÄSER Z3



1
Ø D (MM)

38
L (MM)

3
Z

MATERIAL COMPATIBILITY

●●● Excellent (3/3) ●●○ Good (2/3) ●○○ Possible (1/3) ○○○ Not recommended

MATERIAL	SPECIFICATION	GRP	21203C-1.0
Alloyed and non-alloyed steels Non-alloyed steels	Rm < 450 N/mm ²	1a	○○○
	Rm 450–700 N/mm ²	1b	○○○
	Rm 700–900 N/mm ²	1c	○○○
	Rm > 1200 N/mm ²	1d	○○○
Stainless steels Stainless steels	Rm < 650 N/mm ²	2a	○○○
	Rm 650–950 N/mm ²	2b	○○○
	Rm > 950 N/mm ²	2c	○○○
Hardened steels Hardened steels	44–56 HRC	3a	○○○
	57–67 HRC	3b	○○○
Exotic materials Special alloys	< 32 HRC	4a	○○○
	> 32 HRC	4b	○○○
Graphite Industrial graphite		5	○○○
Cast iron Grey / nodular cast iron	< 32 HRC	6a	○○○
	> 32 HRC	6b	○○○
Titanium Titanium alloys	Rm < 600 N/mm ²	7a	○○○
	600 < Rm N/mm ²	7b	○○○
Nickel alloys Inconel, Hastelloy	Rm < 1000 N/mm ²	8a	○○○
	Rm > 1000 N/mm ²	8b	○○○
Copper, brass, bronze Copper-based	Rm < 850 N/mm ²	9a	○○○
	Rm > 850 N/mm ²	9b	○○○
Aluminum Aluminum alloys	Si < 0.5%	10a	○○○
	0.5% < Si < 5%	10b	○○○
	Si > 5%	10c	○○○
Synthetic materials Engineering plastics	Thermoplastic	11a	○○○
	Thermoset	11b	○○○
Composite materials Reinforced composites	Glass fiber / GFK	12a	○○○
	Carbon fiber / KFK	12b	○○○
Precious metals Gold, platinum, silver	Gold	13a	○○○
	Platinum	13b	○○○

TECHNICAL DRAWING



DIMENSIONS

NOMINAL DIMENSIONS	
D (0 / -0.01)	1 mm
d (h5)	3 mm
L	38 mm
l1	3 mm
l3	–
d3	–
R	–
e	–
Z	3
Chamfer K	–
w° collision	8.1°

