

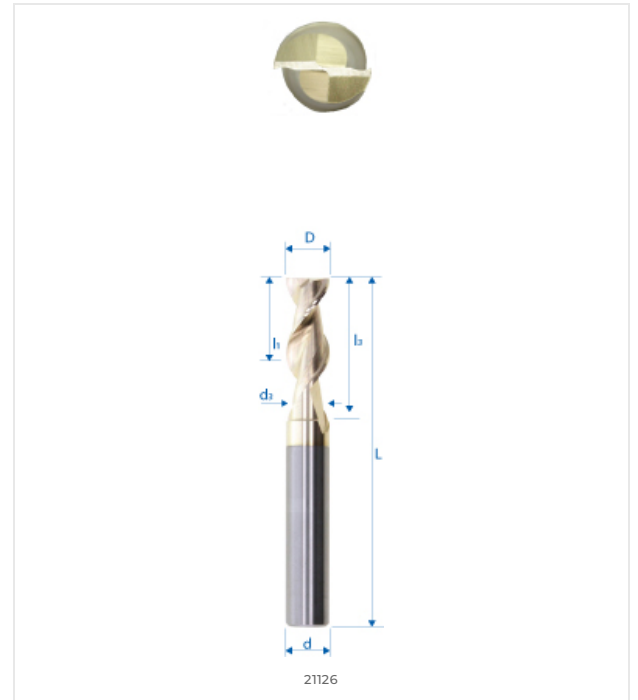
<b>E2</b> E2 HIGH PRECISION TOOL MATERIAL	$\lambda=40^{\circ}-45^{\circ}$ $\gamma=18^{\circ}$ CUTTING ANGLES $\gamma=40^{\circ}-45^{\circ}$ , $\gamma=18^{\circ}$	$\phi < 6$ $\phi > 6$ 90° 45° CHAMFER $\phi < 6$ $\phi > 6$ 90° 45°	 DUAL DIRECTION HELICAL DRILL BIT	$l_3$ 8xD 8XD LENGTH $l_3$ CUTTING TOOL	$l_3$ THREE-POINT CONTACT TOOL	 STANDARD TOOL WEAR INDICATOR	$\lambda_2$ $\lambda_1$ VARIABLE HELIX DRILL BIT
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MATERIAL COMPATIBILITY

●●● Excellent (3/3) ●●○ Good (2/3) ●○○ Possible (1/3) ○○○ Not recommended

MATERIAL	SPECIFICATION	GRP	22126H-4-6
<b>Alloyed and non-alloyed steels</b> <small>Non-alloyed steels</small>	Rm < 450 N/mm <sup>2</sup>	1a	○○○
	Rm 450–700 N/mm <sup>2</sup>	1b	○○○
	Rm 700–900 N/mm <sup>2</sup>	1c	○○○
	Rm > 1200 N/mm <sup>2</sup>	1d	○○○
<b>Stainless steels</b> <small>Stainless steels</small>	Rm < 650 N/mm <sup>2</sup>	2a	○○○
	Rm 650–950 N/mm <sup>2</sup>	2b	○○○
	Rm > 950 N/mm <sup>2</sup>	2c	○○○
<b>Hardened steels</b> <small>Hardened steels</small>	44–56 HRC	3a	○○○
	57–67 HRC	3b	○○○
<b>Exotic materials</b> <small>Special alloys</small>	< 32 HRC	4a	○○○
	> 32 HRC	4b	○○○
<b>Graphite</b> <small>Industrial graphite</small>		5	●●○
<b>Cast iron</b> <small>Grey / nodular cast iron</small>	< 32 HRC	6a	○○○
	> 32 HRC	6b	○○○
<b>Titanium</b> <small>Titanium alloys</small>	Rm < 600 N/mm <sup>2</sup>	7a	○○○
	600 < Rm N/mm <sup>2</sup>	7b	○○○
<b>Nickel alloys</b> <small>Inconel, Hastelloy</small>	Rm < 1000 N/mm <sup>2</sup>	8a	○○○
	Rm > 1000 N/mm <sup>2</sup>	8b	○○○
<b>Copper, brass, bronze</b> <small>Copper-based</small>	Rm < 850 N/mm <sup>2</sup>	9a	●●○
	Rm > 850 N/mm <sup>2</sup>	9b	●●○
<b>Aluminum</b> <small>Aluminum alloys</small>	Si < 0.5%	10a	●●●
	0.5% < Si < 5%	10b	●●●
	Si > 5%	10c	●●○
<b>Synthetic materials</b> <small>Engineering plastics</small>	Thermoplastic	11a	●●○
	Thermoset	11b	●●○
<b>Composite materials</b> <small>Reinforced composites</small>	Glass fiber / GFK	12a	●●○
	Carbon fiber / KFK	12b	●●○
<b>Precious metals</b> <small>Gold, platinum, silver</small>	Gold	13a	●●○
	Platinum	13b	○○○

TECHNICAL DRAWING



DIMENSIONS

NOMINAL DIMENSIONS	
D (0 / -0.01)	4 mm
d (h5)	6 mm
L	57 mm
l1	8 mm
l3	13 mm
d3	-
R	-
e	-
Z	2
Chamfer K	-
w° collision	3,5°



**E-SHOP / EZI CUT**  
[eskenazi.ch/eshop/22126H-4-6](https://eskenazi.ch/eshop/22126H-4-6)