

FRAISE-D'ÉBAUCHE-MD-E2+-EZI-ALPHA+L3-POUR-ACIERS · ROUGHING-ENDMILL-SC-E2+-EZI-ALPHA+L3-FOR-STEEL · SCHAFT-SCHRUPPFRÄSER-HM-E2+-EZI-ALPHA+L3-FÜR-STAHL



SWISS MADE

22139A-6 Version 07.05.2026

6
Ø D (MM)

57
L (MM)

3
Z

MATERIAL COMPATIBILITY

●●● Excellent (3/3) ●●○ Good (2/3) ●○○ Possible (1/3) ○○○ Not recommended

MATERIAL	SPECIFICATION	GRP	22139A-6
Alloyed and non-alloyed steels Non-alloyed steels	Rm < 450 N/mm ²	1a	●●●
	Rm 450–700 N/mm ²	1b	●●●
	Rm 700–900 N/mm ²	1c	●●●
	Rm > 1200 N/mm ²	1d	●●○
Stainless steels Stainless steels	Rm < 650 N/mm ²	2a	●●●
	Rm 650–950 N/mm ²	2b	●●●
	Rm > 950 N/mm ²	2c	●●●
Hardened steels Hardened steels	44–56 HRC	3a	●●○
	57–67 HRC	3b	●○○
Exotic materials Special alloys	< 32 HRC	4a	●●○
	> 32 HRC	4b	●●○
Graphite Industrial graphite		5	○○○
Cast iron Grey / nodular cast iron	< 32 HRC	6a	●●●
	> 32 HRC	6b	●●●
Titanium Titanium alloys	Rm < 600 N/mm ²	7a	●●○
	600 < Rm N/mm ²	7b	●●○
Nickel alloys Inconel, Hastelloy	Rm < 1000 N/mm ²	8a	●●○
	Rm > 1000 N/mm ²	8b	●●○
Copper, brass, bronze Copper-based	Rm < 850 N/mm ²	9a	○○○
	Rm > 850 N/mm ²	9b	○○○
Aluminum Aluminum alloys	Si < 0.5%	10a	○○○
	0.5% < Si < 5%	10b	○○○
	Si > 5%	10c	○○○
Synthetic materials Engineering plastics	Thermoplastic	11a	○○○
	Thermoset	11b	○○○
Composite materials Reinforced composites	Glass fiber / GFK	12a	○○○
	Carbon fiber / KFK	12b	○○○
Precious metals Gold, platinum, silver	Gold	13a	○○○
	Platinum	13b	●○○

TECHNICAL DRAWING



DIMENSIONS

NOMINAL DIMENSIONS	
D (0 / -0.01)	6 mm
d (h5)	6 mm
L	57 mm
l1	9 mm
l3	20 mm
d3	–
R	–
e	–
Z	3
Chamfer K	0.1
w° collision	–



E-SHOP / EZI CUT
eskenazi.ch/eshop/22139A-6

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