

FRAISE-TORIQUE-MD-E2+-EZI-ALPHA+L3-POUR-MATÉRIAUX-DIFFICILES · TORIC-ENDMILL-SC-E2+-EZI-ALPHA-FOR-DIFFICULT-MATERIALS · TORISCHE-FRÄSER-HM-E2+-EZI-ALPHA-FÜR-HARTE-WERKSTOFFE



22173A-8-R1

Version 07.05.2026

E2 E2 HIGH PRECISION TOOL MATERIAL	$\lambda = 50^\circ$ $\gamma = -12^\circ$ CUTTING ANGLES 750° $7-12^\circ$	 U-SHAPED GROOVE TOOL PROFILE	 DUAL DIRECTION HELICAL DRILL BIT	l_1 1.5xD 1.5XD DEPTH PRECISION TOOL	l_3 THREE-POINT CONTACT TOOL	 STANDARD TOOL WEAR INDICATOR	 ADJUSTABLE ANGLE ICON
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MATERIAL COMPATIBILITY

●●● Excellent (3/3) ●●○ Good (2/3) ●○● Possible (1/3) ○○○ Not recommended

MATERIAL	SPECIFICATION	GRP	22173A-8-R1
Alloyed and non-alloyed steels <small>Non-alloyed steels</small>	Rm < 450 N/mm ²	1a	●○●
	Rm 450–700 N/mm ²	1b	●○●
	Rm 700–900 N/mm ²	1c	●○●
	Rm > 1200 N/mm ²	1d	●●●
Stainless steels <small>Stainless steels</small>	Rm < 650 N/mm ²	2a	●○●
	Rm 650–950 N/mm ²	2b	●○●
	Rm > 950 N/mm ²	2c	●●○
Hardened steels <small>Hardened steels</small>	44–56 HRC	3a	●●●
	57–67 HRC	3b	●●○
Exotic materials <small>Special alloys</small>	< 32 HRC	4a	●●●
	> 32 HRC	4b	●●●
Graphite <small>Industrial graphite</small>		5	○○○
Cast iron <small>Grey / nodular cast iron</small>	< 32 HRC	6a	●○●
	> 32 HRC	6b	●○●
Titanium <small>Titanium alloys</small>	Rm < 600 N/mm ²	7a	●○●
	600 < Rm N/mm ²	7b	●○●
Nickel alloys <small>Inconel, Hastelloy</small>	Rm < 1000 N/mm ²	8a	●●●
	Rm > 1000 N/mm ²	8b	●●●
Copper, brass, bronze <small>Copper-based</small>	Rm < 850 N/mm ²	9a	○○○
	Rm > 850 N/mm ²	9b	○○○
Aluminum <small>Aluminum alloys</small>	Si < 0.5%	10a	○○○
	0.5% < Si < 5%	10b	○○○
	Si > 5%	10c	○○○
Synthetic materials <small>Engineering plastics</small>	Thermoplastic	11a	○○○
	Thermoset	11b	○○○
Composite materials <small>Reinforced composites</small>	Glass fiber / GFK	12a	○○○
	Carbon fiber / KFK	12b	○○○
Precious metals <small>Gold, platinum, silver</small>	Gold	13a	○○○
	Platinum	13b	○○○

TECHNICAL DRAWING



DIMENSIONS

NOMINAL DIMENSIONS	
D (0 / -0.01)	8 mm
d (h5)	8 mm
L	63 mm
l1	12 mm
l3	26 mm
d3	-
R	1 mm
e	-
Z	4
Chamfer K	-
w° collision	-



E-SHOP / EZI CUT
eskenazi.ch/eshop/22173A-8-R1