

<p>E2 E2 HIGH PRECISION TOOL MATERIAL</p>	<p><math>\lambda=40^{\circ}-45^{\circ}</math> <math>Y=18^{\circ}</math> CUTTING ANGLES <math>\lambda=40^{\circ}-45^{\circ}</math>, <math>Y=18^{\circ}</math></p>	<p><math>0.5 \leq \phi &lt; 6</math> <math>90^{\circ}</math> <math>45^{\circ}</math> CHAMFER <math>\phi &lt; 6</math> <math>\phi &gt; 6</math> <math>90^{\circ}</math> <math>45^{\circ}</math></p>	<p>DUAL DIRECTION HELICAL DRILL BIT</p>	<p>1.5xD 1.5XD DEPTH PRECISION TOOL</p>	<p>I3 THREE-POINT CONTACT TOOL</p>	<p>STANDARD TOOL WEAR INDICATOR</p>	<p>ADJUSTABLE ANGLE ICON</p>	<p>VARIABLE HELIX DRILL BIT</p>
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MATERIAL COMPATIBILITY

●●● Excellent (3/3) ●●○ Good (2/3) ●○○ Possible (1/3) ○○○ Not recommended

MATERIAL	SPECIFICATION	GRP	22325H-8
<b>Alloyed and non-alloyed steels</b> <small>Non-alloyed steels</small>	Rm < 450 N/mm <sup>2</sup>	1a	○○○
	Rm 450–700 N/mm <sup>2</sup>	1b	○○○
	Rm 700–900 N/mm <sup>2</sup>	1c	○○○
	Rm > 1200 N/mm <sup>2</sup>	1d	○○○
<b>Stainless steels</b> <small>Stainless steels</small>	Rm < 650 N/mm <sup>2</sup>	2a	○○○
	Rm 650–950 N/mm <sup>2</sup>	2b	○○○
	Rm > 950 N/mm <sup>2</sup>	2c	○○○
<b>Hardened steels</b> <small>Hardened steels</small>	44–56 HRC	3a	○○○
	57–67 HRC	3b	○○○
<b>Exotic materials</b> <small>Special alloys</small>	< 32 HRC	4a	○○○
	> 32 HRC	4b	○○○
<b>Graphite</b> <small>Industrial graphite</small>		5	●●○
<b>Cast iron</b> <small>Grey / nodular cast iron</small>	< 32 HRC	6a	○○○
	> 32 HRC	6b	○○○
<b>Titanium</b> <small>Titanium alloys</small>	Rm < 600 N/mm <sup>2</sup>	7a	○○○
	600 < Rm N/mm <sup>2</sup>	7b	○○○
<b>Nickel alloys</b> <small>Inconel, Hastelloy</small>	Rm < 1000 N/mm <sup>2</sup>	8a	○○○
	Rm > 1000 N/mm <sup>2</sup>	8b	○○○
<b>Copper, brass, bronze</b> <small>Copper-based</small>	Rm < 850 N/mm <sup>2</sup>	9a	●●○
	Rm > 850 N/mm <sup>2</sup>	9b	●●○
<b>Aluminum</b> <small>Aluminum alloys</small>	Si < 0.5%	10a	●●●
	0.5% < Si < 5%	10b	●●●
	Si > 5%	10c	●●○
<b>Synthetic materials</b> <small>Engineering plastics</small>	Thermoplastic	11a	●●○
	Thermoset	11b	●●○
<b>Composite materials</b> <small>Reinforced composites</small>	Glass fiber / GFK	12a	●●○
	Carbon fiber / KFK	12b	●●○
<b>Precious metals</b> <small>Gold, platinum, silver</small>	Gold	13a	●●○
	Platinum	13b	○○○

TECHNICAL DRAWING



DIMENSIONS

NOMINAL DIMENSIONS	
D (0 / -0.01)	8 mm
d (h5)	8 mm
L	63 mm
l1	19 mm
l3	26 mm
d3	–
R	–
e	–
Z	3
Chamfer K	0.1
w° collision	–



E-SHOP / EZI CUT  
[eskenazi.ch/eshop/22325H-8](https://eskenazi.ch/eshop/22325H-8)