FRAISE-PROFIL-ÉBAUCHE-MD-E2-+-EZI-ALPHA · ROUGHIN-ENDMILL-SC-E2-+-EZI-ALPHA · SCHAFT-SCHRUPPFRÄSER-HM-E2-+-EZI-ALPHA

22510A-9-10 Version 08.05.2026

SWISS MADE

E2	λ =30° Y =3°	45°		l_1 2.2xD	
E2 HIGH PRECISION TOOL MATERIAL	CUTTING ANGLES ?30° ? 3°	45° PRECISION ANGLE MEASUREMENT	DUAL DIRECTION HELICAL DRILL BIT	2.2XD DEPTH FOR TOOLS	STANDARD TOOL WEAR INDICATOR

MATERIAL COMPATIBILITY

●●● Excellent (3/3) ●●○ Good (2/3) ●○○ Possible (1/3) ○○○ Not recommended

MATERIAL	SPECIFICATION	GRP	22510A-9-10
Alloyed and non-alloyed steels Non-alloyed steels	Rm < 450 N/mm²	1a	●●○
	Rm 450–700 N/mm²	1b	●●○
	Rm 700–900 N/mm²	1c	●●○
	Rm > 1200 N/mm²	1d	●○○
Stainless steels Stainless steels	Rm < 650 N/mm²	2a	●●○
	Rm 650–950 N/mm²	2b	●●○
	Rm > 950 N/mm²	2c	●●○
Hardened steels Hardened steels	44–56 HRC	3a	○○○
	57–67 HRC	3b	○○○
Exotic materials Special alloys	< 32 HRC	4a	●○○
	> 32 HRC	4b	●○○
Graphite Industrial graphite		5	○○○
Cast iron Grey / nodular cast iron	< 32 HRC	6a	●●●
	> 32 HRC	6b	●●●
Titanium Titanium alloys	Rm < 600 N/mm²	7a	●●○
	600 < Rm N/mm²	7b	●○○
Nickel alloys Inconel, Hastelloy	Rm < 1000 N/mm²	8a	●○○
	Rm > 1000 N/mm²	8b	●○○
Copper, brass, bronze Copper-based	Rm < 850 N/mm²	9a	●●○
	Rm > 850 N/mm²	9b	●●○
Aluminum Aluminum alloys	Si < 0.5%	10a	○○○
	0.5% < Si < 5%	10b	○○○
	Si > 5%	10c	○○○
Synthetic materials Engineering plastics	Thermoplastic	11a	○○○
	Thermoset	11b	○○○
Composite materials Reinforced composites	Glass fiber / GFK	12a	○○○
	Carbon fiber / KFK	12b	○○○
Precious metals Gold, platinum, silver	Gold	13a	●●○
	Platinum	13b	●○○

TECHNICAL DRAWING

21510

DIMENSIONS

NOMINAL DIMENSIONS	
D (0 / -0.01)	9 mm
d (h5)	10 mm
L	72 mm
l1	19 mm
l3	–
d3	–
R	–
e	–
Z	4
Chamfer K	0.3
w° collision	1.4°

E-SHOP / EZI CUT
eskenazi.ch/eshop/22510A-9-10