

MICRO-FRAISE-D'ÉBAUCHE · Z3-ROUGHING-MICRO-END-MILL-R0.025-FOR-WATCHMAKING-COMPONENT-AND-MICRO-MACHINE · Z3-MIKRO-SCHRUPPFRÄSER-R0,025-FÜR-UHRENKOMPONENTE-UND-MIKROMASCHINE



SWISS MADE

23171T-1.5 Version 06.08.2026

1.5
Ø D (MM)

28
L (MM)

3
Z

MATERIAL COMPATIBILITY

●●● Excellent (3/3) ●●○ Good (2/3) ●○○ Possible (1/3) ○○○ Not recommended

MATERIAL	SPECIFICATION	GRP	23171T-1.5
Alloyed and non-alloyed steels Non-alloyed steels	Rm < 450 N/mm ²	1a	○○○
	Rm 450–700 N/mm ²	1b	○○○
	Rm 700–900 N/mm ²	1c	○○○
	Rm > 1200 N/mm ²	1d	○○○
Stainless steels Stainless steels	Rm < 650 N/mm ²	2a	○○○
	Rm 650–950 N/mm ²	2b	○○○
	Rm > 950 N/mm ²	2c	○○○
Hardened steels Hardened steels	44–56 HRC	3a	○○○
	57–67 HRC	3b	○○○
Exotic materials Special alloys	< 32 HRC	4a	○○○
	> 32 HRC	4b	○○○
Graphite Industrial graphite		5	○○○
Cast iron Grey / nodular cast iron	< 32 HRC	6a	○○○
	> 32 HRC	6b	○○○
Titanium Titanium alloys	Rm < 600 N/mm ²	7a	○○○
	600 < Rm N/mm ²	7b	○○○
Nickel alloys Inconel, Hastelloy	Rm < 1000 N/mm ²	8a	○○○
	Rm > 1000 N/mm ²	8b	○○○
Copper, brass, bronze Copper-based	Rm < 850 N/mm ²	9a	○○○
	Rm > 850 N/mm ²	9b	○○○
Aluminum Aluminum alloys	Si < 0.5%	10a	○○○
	0.5% < Si < 5%	10b	○○○
	Si > 5%	10c	○○○
Synthetic materials Engineering plastics	Thermoplastic	11a	○○○
	Thermoset	11b	○○○
Composite materials Reinforced composites	Glass fiber / GFK	12a	○○○
	Carbon fiber / KFK	12b	○○○
Precious metals Gold, platinum, silver	Gold	13a	○○○
	Platinum	13b	○○○

TECHNICAL DRAWING



DIMENSIONS

NOMINAL DIMENSIONS	
D (0 / -0.01)	1.5 mm
d (h5)	3 mm
L	28 mm
l1	2 mm
l3	–
d3	–
R	0.025 mm
e	–
Z	3
Chamfer K	–
w° collision	8,4°



E-SHOP / EZI CUT
eskenazi.ch/eshop/23171T-1.5