MICRO-FRAISE · Z3-MICRO-MILLING-CUTTER-FOR-FINISHING-WATCH-COMPONENTS-AND-701S-MACHINE · MIKROFRÄSE

24161T-0.6 Version 07.05.2026

SWISS MADE

E25 UF — CARBIDE TOOL MATERIAL E25 UF

λ=32°-38° Y=10° — ADJUSTABLE CUTTING ANGLES 32°-38°

angle vif — ACUTE ANGLE PRECISION TOOL

DUAL DIRECTION HELICAL DRILL BIT

l1 1.5xD — 1.5XD DEPTH PRECISION TOOL

ADJUSTABLE ANGLE ICON

λ2 λ1 — VARIABLE HELIX DRILL BIT

MATERIAL COMPATIBILITY

●●● Excellent (3/3) ●●○ Good (2/3) ●○○ Possible (1/3) ○○○ Not recommended

MATERIAL	SPECIFICATION	GRP	24161T-0.6
Alloyed and non-alloyed steels Non-alloyed steels	Rm < 450 N/mm²	1a	●●●
	Rm 450–700 N/mm²	1b	●●●
	Rm 700–900 N/mm²	1c	●●●
	Rm > 1200 N/mm²	1d	●●●
Stainless steels Stainless steels	Rm < 650 N/mm²	2a	●●●
	Rm 650–950 N/mm²	2b	●●●
	Rm > 950 N/mm²	2c	●●●
Hardened steels Hardened steels	44–56 HRC	3a	●●●
	57–67 HRC	3b	●●○
Exotic materials Special alloys	< 32 HRC	4a	●●●
	> 32 HRC	4b	●●●
Graphite Industrial graphite		5	●●○
Cast iron Grey / nodular cast iron	< 32 HRC	6a	●●○
	> 32 HRC	6b	●●○
Titanium Titanium alloys	Rm < 600 N/mm²	7a	●●●
	600 < Rm N/mm²	7b	●●●
Nickel alloys Inconel, Hastelloy	Rm < 1000 N/mm²	8a	●●○
	Rm > 1000 N/mm²	8b	●●○
Copper, brass, bronze Copper-based	Rm < 850 N/mm²	9a	●●○
	Rm > 850 N/mm²	9b	●●○
Aluminum Aluminum alloys	Si < 0.5%	10a	●●○
	0.5% < Si < 5%	10b	●●○
	Si > 5%	10c	●●○
Synthetic materials Engineering plastics	Thermoplastic	11a	○○○
	Thermoset	11b	○○○
Composite materials Reinforced composites	Glass fiber / GFK	12a	●●○
	Carbon fiber / KFK	12b	●●○
Precious metals Gold, platinum, silver	Gold	13a	●●○
	Platinum	13b	●●○

TECHNICAL DRAWING

24161

DIMENSIONS

NOMINAL DIMENSIONS	
D (0 / -0.01)	0.6 mm
d (h5)	6 mm
L	33 mm
l1	0.9 mm
l3	–
d3	–
R	–
e	–
Z	3
Chamfer K	-
w° collision	12.3°

E-SHOP / EZI CUT
eskenazi.ch/eshop/24161T-0.6

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