

MICRO-FRAISE-À-CHANFREINER-45°-POUR-MACHINE-701S-CARBURE-E25UF · BEVEL-MILLING-CUTTER-Z:3-FOR-MACHINE-701S-CARBIDE-E25UF · FASENFRÄSER-45°-Z:3-FÜR-MASCHINE-701S-HM-E25UF



SWISS MADE

24730-1.5

Version 07.05.2026

1.5
Ø D (MM)

33
L (MM)

3
Z

MATERIAL COMPATIBILITY

●●● Excellent (3/3) ●●○ Good (2/3) ●○○ Possible (1/3) ○○○ Not recommended

MATERIAL	SPECIFICATION	GRP	24730-1.5
Alloyed and non-alloyed steels Non-alloyed steels	Rm < 450 N/mm ²	1a	●○○
	Rm 450–700 N/mm ²	1b	●○○
	Rm 700–900 N/mm ²	1c	●○○
	Rm > 1200 N/mm ²	1d	○○○
Stainless steels Stainless steels	Rm < 650 N/mm ²	2a	●○○
	Rm 650–950 N/mm ²	2b	●○○
	Rm > 950 N/mm ²	2c	○○○
Hardened steels Hardened steels	44–56 HRC	3a	○○○
	57–67 HRC	3b	○○○
Exotic materials Special alloys	< 32 HRC	4a	○○○
	> 32 HRC	4b	○○○
Graphite Industrial graphite		5	●○○
Cast iron Grey / nodular cast iron	< 32 HRC	6a	○○○
	> 32 HRC	6b	○○○
Titanium Titanium alloys	Rm < 600 N/mm ²	7a	●○○
	600 < Rm N/mm ²	7b	●○○
Nickel alloys Inconel, Hastelloy	Rm < 1000 N/mm ²	8a	○○○
	Rm > 1000 N/mm ²	8b	○○○
Copper, brass, bronze Copper-based	Rm < 850 N/mm ²	9a	●●●
	Rm > 850 N/mm ²	9b	●●●
Aluminum Aluminum alloys	Si < 0.5%	10a	●●●
	0.5% < Si < 5%	10b	●●●
	Si > 5%	10c	●○○
Synthetic materials Engineering plastics	Thermoplastic	11a	●●●
	Thermoset	11b	●●●
Composite materials Reinforced composites	Glass fiber / GFK	12a	●○○
	Carbon fiber / KFK	12b	●○○
Precious metals Gold, platinum, silver	Gold	13a	●●●
	Platinum	13b	●○○

TECHNICAL DRAWING



DIMENSIONS

NOMINAL DIMENSIONS	
D (0 / -0.01)	1.5 mm
d (h5)	6 mm
L	33 mm
l1	33 mm
l3	5 mm
d3	-
R	0.25 mm
e	-
Z	3
Chamfer K	-
w° collision	9°



E-SHOP / EZI CUT
eskenazi.ch/eshop/24730-1.5

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