

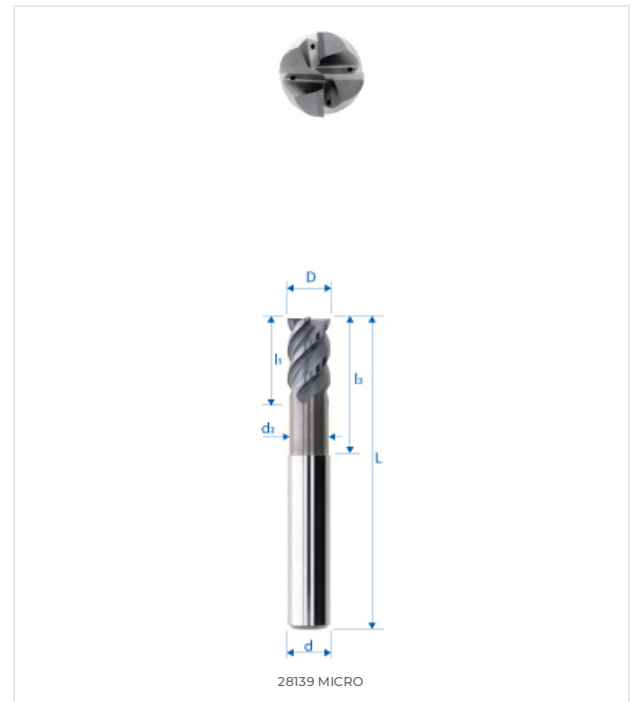
| | | | | | | | |
|--|--|--|--------------------------------------|--|-----------------------------------|----------------------------------|---------------------------|
| E2 E2 HIGH PRECISION TOOL MATERIAL | $\lambda = 48^\circ$ $Y = 0^\circ$ CUTTING ANGLES $\gamma 48^\circ \gamma 0^\circ$ | 0.05-0.15 45° 45° CHAMFER 0.05-0.15 MM | DUAL DIRECTION HELICAL DRILL BIT | l_1 1.5xD 1.5XD DEPTH PRECISION TOOL | l_3 THREE-POINT CONTACT TOOL | STANDARD TOOL WEAR INDICATOR | ADJUSTABLE ANGLE ICON |
|--|--|--|--------------------------------------|--|-----------------------------------|----------------------------------|---------------------------|

MATERIAL COMPATIBILITY

●●● Excellent (3/3) ●●○ Good (2/3) ●○○ Possible (1/3) ○○○ Not recommended

| MATERIAL | SPECIFICATION | GRP | 28139A-2 |
|--|------------------------------|-----|----------|
| Alloyed and non-alloyed steels <small>Non-alloyed steels</small> | Rm < 450 N/mm ² | 1a | ●●● |
| | Rm 450–700 N/mm ² | 1b | ●●● |
| | Rm 700–900 N/mm ² | 1c | ●●● |
| | Rm > 1200 N/mm ² | 1d | ●●○ |
| Stainless steels <small>Stainless steels</small> | Rm < 650 N/mm ² | 2a | ●●● |
| | Rm 650–950 N/mm ² | 2b | ●●● |
| | Rm > 950 N/mm ² | 2c | ●●● |
| Hardened steels <small>Hardened steels</small> | 44–56 HRC | 3a | ●●○ |
| | 57–67 HRC | 3b | ●○○ |
| Exotic materials <small>Special alloys</small> | < 32 HRC | 4a | ●●● |
| | > 32 HRC | 4b | ●●● |
| Graphite <small>Industrial graphite</small> | | 5 | ○○○ |
| Cast iron <small>Grey / nodular cast iron</small> | < 32 HRC | 6a | ●●● |
| | > 32 HRC | 6b | ●●● |
| Titanium <small>Titanium alloys</small> | Rm < 600 N/mm ² | 7a | ●●● |
| | 600 < Rm N/mm ² | 7b | ●●● |
| Nickel alloys <small>Inconel, Hastelloy</small> | Rm < 1000 N/mm ² | 8a | ●●● |
| | Rm > 1000 N/mm ² | 8b | ●●● |
| Copper, brass, bronze <small>Copper-based</small> | Rm < 850 N/mm ² | 9a | ○○○ |
| | Rm > 850 N/mm ² | 9b | ○○○ |
| Aluminum <small>Aluminum alloys</small> | Si < 0.5% | 10a | ○○○ |
| | 0.5% < Si < 5% | 10b | ○○○ |
| | Si > 5% | 10c | ○○○ |
| Synthetic materials <small>Engineering plastics</small> | Thermoplastic | 11a | ○○○ |
| | Thermoset | 11b | ○○○ |
| Composite materials <small>Reinforced composites</small> | Glass fiber / GFK | 12a | ○○○ |
| | Carbon fiber / KFK | 12b | ○○○ |
| Precious metals <small>Gold, platinum, silver</small> | Gold | 13a | ○○○ |
| | Platinum | 13b | ●○○ |

TECHNICAL DRAWING



DIMENSIONS

| NOMINAL DIMENSIONS | |
|--------------------|-------|
| D (0 / -0.01) | 2 mm |
| d (h5) | 3 mm |
| L | 38 mm |
| l1 | 3 mm |
| l3 | 6 mm |
| d3 | – |
| R | – |
| e | – |
| Z | 3 |
| Chamfer K | 0.1 |
| w° collision | 3.7° |



E-SHOP / EZI CUT
eskenazi.ch/eshop/28139A-2