FRAISE D'ÉBAUCHE À PROFIL PLAT ET ARROSAGE CENTRAL · ROUGHING ENDMILL WITH FLAT PROFILE AND INTERNAL COOLING · SCHRUPPFRÄSER MIT FEINPROFIL UND INNENKÜHLUNG

TAKE IT EZI

SWISS MADE

28525A-6 Version 04.11.2026

E2
SUBMICRON GRAIN GRADE HIGH-SPEED MACHINING OF ABRASIVE MATERIALS

λ=45°-47° Y=15°
VARIABLE HELIX ANGLES 45° - 47° AND CUTTING ANGLE 15°

45°
CHAMFER AT 45°

SIDE AND CENTER CUT

l1 1.5xD
CUTTING EDGE LENGTH 1.5XD

l3 3xD
CUTTING LENGTH 3XD

FITTING LENGTH STANDARD

IRREGULAR TOOTHING

λ2 λ1
VARIABLE HELIX ANGLES

MATERIAL COMPATIBILITY

●●● Excellent (3/3) ●●○ Good (2/3) ●○○ Possible (1/3) ○○○ Not recommended

Product material compatibility

CATEGORY	MATERIAL	SPECIFICATION	GRP	28525A-6
	Alloyed and non-alloyed steels Non-alloyed steels	Rm < 450 N/mm²	1a	●●● 3/3
		Rm 450–700 N/mm²	1b	●●● 3/3
		Rm 700–900 N/mm²	1c	●●● 3/3
		Rm > 1200 N/mm²	1d	●●○ 2/3
	Stainless steels Stainless steels	Rm < 650 N/mm²	2a	●●● 3/3
		Rm 650–950 N/mm²	2b	●●● 3/3
		Rm > 950 N/mm²	2c	●●● 3/3
	Hardened steels Hardened steels	44–56 HRC	3a	○○○ 0/3
		57–67 HRC	3b	○○○ 0/3
	Exotic materials Special alloys	< 32 HRC	4a	●●○ 2/3
		> 32 HRC	4b	●●○ 2/3
	Graphite Industrial graphite		5	●○○ 1/3
	Cast iron Grey / nodular cast iron	< 32 HRC	6a	●●● 3/3
		> 32 HRC	6b	●●● 3/3
	Titanium Titanium alloys	Rm < 600 N/mm²	7a	●●● 3/3
		600 < Rm N/mm²	7b	●●● 3/3
	Nickel alloys Inconel, Hastelloy	Rm < 1000 N/mm²	8a	●●○ 2/3
		Rm > 1000 N/mm²	8b	●●○ 2/3
	Copper, brass, bronze Copper-based	Rm < 850 N/mm²	9a	●●● 3/3
		Rm > 850 N/mm²	9b	●●● 3/3
	Aluminum Aluminum alloys	Si < 0.5%	10a	○○○ 0/3
		0.5% < Si < 5%	10b	○○○ 0/3
		Si > 5%	10c	○○○ 0/3
	Synthetic materials Engineering plastics	Thermoplastic	11a	○○○ 0/3
		Thermoset	11b	○○○ 0/3
	Composite materials Reinforced composites	Glass fiber / GFK	12a	●○○ 1/3
		Carbon fiber / KFK	12b	●○○ 1/3
	Precious metals Gold, platinum, silver	Gold	13a	●●● 3/3
		Platinum	13b	●●○ 2/3

TECHNICAL DRAWING



DIMENSIONS

NOMINAL DIMENSIONS	
D (h10)	6 mm
d (h6)	6 mm
L	57 mm
l1	8 mm
l3	18 mm
d3	–
R	–
e	–
Z	3
Chamfer K	0.3
w° collision angle	-

E-SHOP / EZI CUT
eskenazi.ch/eshop/28525A-6

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