

ALÉSOIR-MACHINE-DENTURE-HÉLICOÏDALE-MD-E2 · MACHINE-REAMER-SPIRAL-FLUTED-SC-E2 · MASCHINEN-REIBAHLEN-SPIRALGENUTET-HM-E2



SWISS MADE

47420-4 H7

Version 21.06.2026

E2

E2 HIGH PRECISION TOOL MATERIAL

$\lambda = -5^\circ$
 $\gamma = 5^\circ$

CUTTING ANGLES $\gamma = 5^\circ \text{ ? } 5^\circ$

MATERIAL COMPATIBILITY

●●● Excellent (3/3) ●●○ Good (2/3) ●○○ Possible (1/3) ○○○ Not recommended

| MATERIAL | SPECIFICATION | GRP | 47420-4 H7 |
|---|------------------------------|-----|------------|
| Alloyed and non-alloyed steels Non-alloyed steels | Rm < 450 N/mm ² | 1a | ●●○ |
| | Rm 450-700 N/mm ² | 1b | ●●○ |
| | Rm 700-900 N/mm ² | 1c | ●●○ |
| | Rm > 1200 N/mm ² | 1d | ●●○ |
| Stainless steels Stainless steels | Rm < 650 N/mm ² | 2a | ●●○ |
| | Rm 650-950 N/mm ² | 2b | ●●○ |
| | Rm > 950 N/mm ² | 2c | ●●○ |
| Hardened steels Hardened steels | 44-56 HRC | 3a | ●○○ |
| | 57-67 HRC | 3b | ○○○ |
| Exotic materials Special alloys | < 32 HRC | 4a | ●●○ |
| | > 32 HRC | 4b | ●●○ |
| Graphite Industrial graphite | | 5 | ●●○ |
| Cast iron Grey / nodular cast iron | < 32 HRC | 6a | ●●○ |
| | > 32 HRC | 6b | ●●○ |
| Titanium Titanium alloys | Rm < 600 N/mm ² | 7a | ●●○ |
| | 600 < Rm N/mm ² | 7b | ●●○ |
| Nickel alloys Inconel, Hastelloy | Rm < 1000 N/mm ² | 8a | ●○○ |
| | Rm > 1000 N/mm ² | 8b | ●○○ |
| Copper, brass, bronze Copper-based | Rm < 850 N/mm ² | 9a | ●●● |
| | Rm > 850 N/mm ² | 9b | ●●● |
| Aluminum Aluminum alloys | Si < 0.5% | 10a | ●●● |
| | 0.5% < Si < 5% | 10b | ●●● |
| | Si > 5% | 10c | ●●○ |
| Synthetic materials Engineering plastics | Thermoplastic | 11a | ●●● |
| | Thermoset | 11b | ●●● |
| Composite materials Reinforced composites | Glass fiber / GFK | 12a | ●●○ |
| | Carbon fiber / KFK | 12b | ●●○ |
| Precious metals Gold, platinum, silver | Gold | 13a | ●●● |
| | Platinum | 13b | ●○○ |

TECHNICAL DRAWING



DIMENSIONS

| NOMINAL DIMENSIONS | |
|--------------------|-------|
| D (0 / -0.01) | 4 mm |
| d (h5) | 4 mm |
| L | 75 mm |
| l1 | 19 mm |
| l3 | 43 mm |
| d3 | - |
| R | - |
| e | - |
| Z | 4 |
| Chamfer K | 0.4 |
| w° collision | - |



E-SHOP / EZI CUT
eskenazi.ch/eshop/47420-4 H7

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