

MICRO-ALÉSOIR-MACHINE-DENTURE-HÉLICOÏDALE- MD-E25UF · MICRO-REAMER-SPIRAL-FLUTED-SC-E25UF · MICRO-REIBAHLEN-SPIRALGENUTET-HM-E25UF



SWISS MADE

47450-1.77

Version 08.05.2026

E25
UF

CARBIDE TOOL MATERIAL E25 UF

$\lambda = -5^\circ$
 $\gamma = 5^\circ$

CUTTING ANGLES $\lambda = -5^\circ$? $\gamma = 5^\circ$

MATERIAL COMPATIBILITY

●●● Excellent (3/3) ●●○ Good (2/3) ●○○ Possible (1/3) ○○○ Not recommended

MATERIAL	SPECIFICATION	GRP	47450-1.77
Alloyed and non-alloyed steels <small>Non-alloyed steels</small>	Rm < 450 N/mm ²	1a	●●●
	Rm 450–700 N/mm ²	1b	●●●
	Rm 700–900 N/mm ²	1c	●●●
	Rm > 1200 N/mm ²	1d	●●●
Stainless steels <small>Stainless steels</small>	Rm < 650 N/mm ²	2a	●●●
	Rm 650–950 N/mm ²	2b	●●●
	Rm > 950 N/mm ²	2c	●●●
Hardened steels <small>Hardened steels</small>	44–56 HRC	3a	●○○
	57–67 HRC	3b	●○○
Exotic materials <small>Special alloys</small>	< 32 HRC	4a	●●○
	> 32 HRC	4b	●●○
Graphite <small>Industrial graphite</small>		5	●●●
Cast iron <small>Grey / nodular cast iron</small>	< 32 HRC	6a	●●●
	> 32 HRC	6b	●●●
Titanium <small>Titanium alloys</small>	Rm < 600 N/mm ²	7a	●●●
	600 < Rm N/mm ²	7b	●●●
Nickel alloys <small>Inconel, Hastelloy</small>	Rm < 1000 N/mm ²	8a	●●○
	Rm > 1000 N/mm ²	8b	●●○
Copper, brass, bronze <small>Copper-based</small>	Rm < 850 N/mm ²	9a	●●●
	Rm > 850 N/mm ²	9b	●●●
Aluminum <small>Aluminum alloys</small>	Si < 0.5%	10a	●●●
	0.5% < Si < 5%	10b	●●●
	Si > 5%	10c	●●○
Synthetic materials <small>Engineering plastics</small>	Thermoplastic	11a	●●●
	Thermoset	11b	●●●
Composite materials <small>Reinforced composites</small>	Glass fiber / GFK	12a	●●●
	Carbon fiber / KFK	12b	●●●
Precious metals <small>Gold, platinum, silver</small>	Gold	13a	●●●
	Platinum	13b	●●○

TECHNICAL DRAWING



DIMENSIONS

NOMINAL DIMENSIONS

D (0 / -0.01)	1.77 mm
d (h5)	3 mm
L	50 mm
l1	10 mm
l3	22 mm
d3	–
R	–
e	–
Z	4
Chamfer K	0.2
w° collision	1.5°



E-SHOP / EZI CUT
eskenazi.ch/eshop/47450-1.77

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