

FORET-Z:2-AVEC-ARROSAGE-CENTRAL-MD-E2-+-EZI-SMOOTH-D:6.00-D:6-L:100-L2:57-L3:60 · FLUTES-DRILL-Z:2-WITH-THROUGH-COOLANT-CARBIDE-E2-+-COATING-EZI-SMOOTH-D:6.00-D:6-L:100-L2:57-L3:60 · BOHRER-Z:2-MIT-INNENKÜHLUNG-HM-E2-+-BESCHICHTUNG-EZI-SMOOTH-D:6.00-D:6-L:100-L2:57-L3:60



SWISS MADE

48480S-6

Version 21.06.2026

E2

E2 HIGH PRECISION TOOL MATERIAL

$\lambda = 20^\circ$

20° LAMBDA CUTTING ANGLE

90°

90° RIGHT ANGLE DRILL BIT



TOOL LENGTH MEASUREMENT BARS



CENTRAL COOLANT DRILL BIT

MATERIAL COMPATIBILITY

●●● Excellent (3/3) ●● Good (2/3) ●○ Possible (1/3) ○○○ Not recommended

MATERIAL	SPECIFICATION	GRP	48480S-6
<b>Alloyed and non-alloyed steels</b> <small>Non-alloyed steels</small>	Rm < 450 N/mm <sup>2</sup>	1a	●●●
	Rm 450–700 N/mm <sup>2</sup>	1b	●●●
	Rm 700–900 N/mm <sup>2</sup>	1c	●●●
	Rm > 1200 N/mm <sup>2</sup>	1d	●●●
<b>Stainless steels</b> <small>Stainless steels</small>	Rm < 650 N/mm <sup>2</sup>	2a	●●●
	Rm 650–950 N/mm <sup>2</sup>	2b	●●●
	Rm > 950 N/mm <sup>2</sup>	2c	●●●
<b>Hardened steels</b> <small>Hardened steels</small>	44–56 HRC	3a	●○○
	57–67 HRC	3b	○○○
<b>Exotic materials</b> <small>Special alloys</small>	< 32 HRC	4a	●●●
	> 32 HRC	4b	●●●
<b>Graphite</b> <small>Industrial graphite</small>		5	●●●
<b>Cast iron</b> <small>Grey / nodular cast iron</small>	< 32 HRC	6a	●●●
	> 32 HRC	6b	●●●
<b>Titanium</b> <small>Titanium alloys</small>	Rm < 600 N/mm <sup>2</sup>	7a	●●●
	600 < Rm N/mm <sup>2</sup>	7b	●●●
<b>Nickel alloys</b> <small>Inconel, Hastelloy</small>	Rm < 1000 N/mm <sup>2</sup>	8a	●●○
	Rm > 1000 N/mm <sup>2</sup>	8b	●●○
<b>Copper, brass, bronze</b> <small>Copper-based</small>	Rm < 850 N/mm <sup>2</sup>	9a	●●●
	Rm > 850 N/mm <sup>2</sup>	9b	●●●
<b>Aluminum</b> <small>Aluminum alloys</small>	Si < 0.5%	10a	●●●
	0.5% < Si < 5%	10b	●●●
	Si > 5%	10c	●●●
<b>Synthetic materials</b> <small>Engineering plastics</small>	Thermoplastic	11a	●●●
	Thermoset	11b	●●●
<b>Composite materials</b> <small>Reinforced composites</small>	Glass fiber / GFK	12a	●●●
	Carbon fiber / KFK	12b	●●●
<b>Precious metals</b> <small>Gold, platinum, silver</small>	Gold	13a	●●●
	Platinum	13b	●●○

TECHNICAL DRAWING



DIMENSIONS

NOMINAL DIMENSIONS	
D (0 / -0.01)	6 mm
d (h5)	6 mm
L	100 mm
l1	57 mm
l3	-
d3	-
R	-
e	-
Z	2
Chamfer K	-
w° collision	-



E-SHOP / EZI CUT  
eskenazi.ch/eshop/484805-6