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|---|---|--|---|---|---|
| <p>E25 UF MATIÈRE OUTIL CARBURE E25 UF</p> | <p>$\lambda = 35^\circ$ $\gamma = 10^\circ$ ANGLES DE COUPE $\gamma 35^\circ$ $\gamma 10^\circ$</p> | <p>angle vif ANGLE VIF OUTIL PRÉCISION</p> | <p>FORET HÉLICOÏDAL À DOUBLE SENS</p> | <p>l_1 $2 \times D$ PROFONDEUR DE PÉRÇAGE $2 \times D$</p> | <p>BARRES LONGUEUR COURTE USURE OUTIL</p> |
|---|---|--|---|---|---|

COMPATIBILITÉ MATIÈRE

●●● Excellent (3/3) ●●○ Bon (2/3) ●○○ Possible (1/3) ○○○ Non recommandé

| MATIÈRE | SPÉCIFICATION | GRP | 21030A-1.0 |
|--|------------------------------|-----|------------|
| Aciers alliés et non alliés <small>Aciers non alliés</small> | Rm < 450 N/mm ² | 1a | ●●○ |
| | Rm 450-700 N/mm ² | 1b | ●●○ |
| | Rm 700-900 N/mm ² | 1c | ●●○ |
| | Rm > 1200 N/mm ² | 1d | ●○○ |
| Aciers Inox <small>Aciers inoxydables</small> | Rm < 650 N/mm ² | 2a | ●●○ |
| | Rm 650-950 N/mm ² | 2b | ●●○ |
| | Rm > 950 N/mm ² | 2c | ●○○ |
| Aciers trempés <small>Aciers durcis</small> | 44-56 HRC | 3a | ○○○ |
| | 57-67 HRC | 3b | ○○○ |
| Matériaux exotiques <small>Alliages spéciaux</small> | < 32 HRC | 4a | ●○○ |
| | > 32 HRC | 4b | ●○○ |
| Graphite <small>Graphite industriel</small> | | 5 | ●●○ |
| Fontes <small>Fonte grise / nodulaire</small> | < 32 HRC | 6a | ●●○ |
| | > 32 HRC | 6b | ●●○ |
| Titane <small>Alliages titane</small> | Rm < 600 N/mm ² | 7a | ●●○ |
| | 600 < Rm N/mm ² | 7b | ●●○ |
| Alliages Nickel <small>Inconel, Hastelloy</small> | Rm < 1000 N/mm ² | 8a | ●○○ |
| | Rm > 1000 N/mm ² | 8b | ●○○ |
| Cuivre, laiton, bronze <small>Cuivreux</small> | Rm < 850 N/mm ² | 9a | ●●○ |
| | Rm > 850 N/mm ² | 9b | ●●○ |
| Aluminium <small>Alliages aluminium</small> | Si < 0.5% | 10a | ●○○ |
| | 0.5% < Si < 5% | 10b | ●○○ |
| | Si > 5% | 10c | ●○○ |
| Matières synthétiques <small>Plastiques techniques</small> | Thermoplastique | 11a | ○○○ |
| | Thermodurcissable | 11b | ○○○ |
| Matières composites <small>Composites renforcés</small> | Fibre de verre / GFK | 12a | ●●○ |
| | Fibre de carbone / KFK | 12b | ●●○ |
| Métaux précieux <small>Or, platine, argent</small> | Or | 13a | ●○○ |
| | Platine | 13b | ●○○ |

DESSIN TECHNIQUE



DIMENSIONS

| DIMENSIONS NOMINALES | |
|----------------------|-------|
| D (0 / -0.01) | 1 mm |
| d (h5) | 3 mm |
| L | 38 mm |
| l1 | 1 mm |
| l3 | - |
| d3 | - |
| R | - |
| e | - |
| Z | 2 |
| Chanfrein K | - |
| w° collision | 10.9° |

