

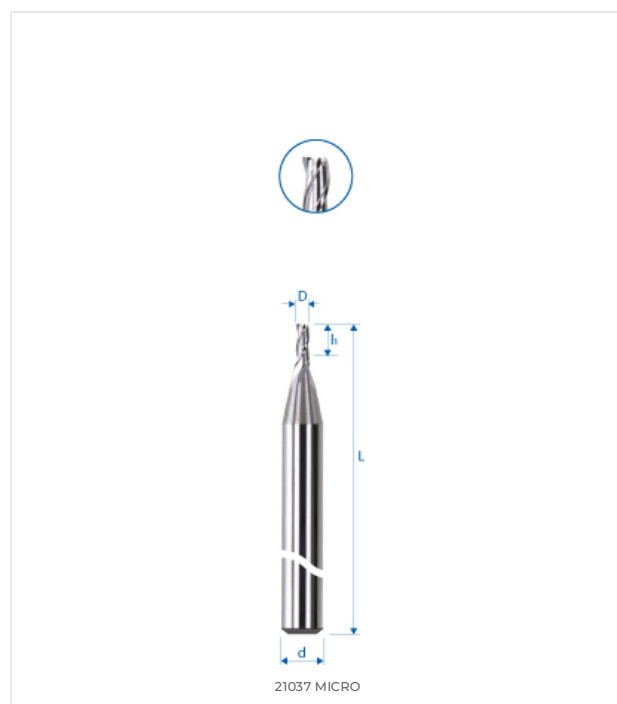
| | | | | | | | |
|-------------------------------------|---|----------------------------------|---------------------------------------|-------------------------------------|--|---------------------------------|--------------------------------|
| <p>MATIÈRE OUTIL CARBURE E25 UF</p> | <p>ANGLES DE COUPE $\lambda=30^\circ-35^\circ$ $\gamma=8^\circ$</p> | <p>ANGLE VIF OUTIL PRÉCISION</p> | <p>FORET HÉLICOÏDAL À DOUBLE SENS</p> | <p>PROFONDEUR 2.2xD POUR OUTILS</p> | <p>INDICATEUR D'USURE OUTIL STANDARD</p> | <p>ICÔNE D'ANGLES RÉGLABLES</p> | <p>FORET À HÉLICE VARIABLE</p> |
|-------------------------------------|---|----------------------------------|---------------------------------------|-------------------------------------|--|---------------------------------|--------------------------------|

COMPATIBILITÉ MATIÈRE

●●● Excellent (3/3) ●● Bon (2/3) ●● Possible (1/3) ○○ Non recommandé

| MATIÈRE | SPÉCIFICATION | GRP | 21037D-1.2 |
|--|------------------------------|-----|------------|
| Aciers alliés et non alliés <small>Aciers non alliés</small> | Rm < 450 N/mm ² | 1a | ○○ |
| | Rm 450–700 N/mm ² | 1b | ○○ |
| | Rm 700–900 N/mm ² | 1c | ○○ |
| | Rm > 1200 N/mm ² | 1d | ○○ |
| Aciers Inox <small>Aciers inoxydables</small> | Rm < 650 N/mm ² | 2a | ○○ |
| | Rm 650–950 N/mm ² | 2b | ○○ |
| | Rm > 950 N/mm ² | 2c | ○○ |
| Aciers trempés <small>Aciers durcis</small> | 44–56 HRC | 3a | ○○ |
| | 57–67 HRC | 3b | ○○ |
| Matériaux exotiques <small>Alliages spéciaux</small> | < 32 HRC | 4a | ○○ |
| | > 32 HRC | 4b | ○○ |
| Graphite <small>Graphite industriel</small> | | 5 | ●●● |
| Fontes <small>Fonte grise / nodulaire</small> | < 32 HRC | 6a | ○○ |
| | > 32 HRC | 6b | ○○ |
| Titane <small>Alliages titane</small> | Rm < 600 N/mm ² | 7a | ○○ |
| | 600 < Rm N/mm ² | 7b | ○○ |
| Alliages Nickel <small>Inconel, Hastelloy</small> | Rm < 1000 N/mm ² | 8a | ○○ |
| | Rm > 1000 N/mm ² | 8b | ○○ |
| Cuivre, laiton, bronze <small>Cuivreux</small> | Rm < 850 N/mm ² | 9a | ●●● |
| | Rm > 850 N/mm ² | 9b | ●●● |
| Aluminium <small>Alliages aluminium</small> | Si < 0.5% | 10a | ●●● |
| | 0.5% < Si < 5% | 10b | ●●● |
| | Si > 5% | 10c | ●●● |
| Matières synthétiques <small>Plastiques techniques</small> | Thermoplastique | 11a | ○○ |
| | Thermodurcissable | 11b | ○○ |
| Matières composites <small>Composites renforcés</small> | Fibre de verre / GFK | 12a | ●●● |
| | Fibre de carbone / KFK | 12b | ●●● |
| Métaux précieux <small>Or, platine, argent</small> | Or | 13a | ●●● |
| | Platine | 13b | ●●● |

DESSIN TECHNIQUE



DIMENSIONS

| DIMENSIONS NOMINALES | |
|----------------------|--------|
| D (0 / -0.01) | 1.2 mm |
| d (h5) | 3 mm |
| L | 38 mm |
| l1 | 2.5 mm |
| l3 | – |
| d3 | – |
| R | – |
| e | – |
| Z | 3 |
| Chanfrein K | – |
| w° collision | 8.3° |

