

MICRO-FRAISE-D'ÉBAUCHE Z3 · Z3-ROUGHING-MICRO- END-MILL-R0.025-FOR-WATCHMAKING-COMPONENT Z3 · Z3-MIKRO-SCHRUUBFRÄSER-R0,025-FÜR- UHRENKOMPONENTE Z3



SWISS MADE

21171T-1 Version du 06.05.2026



COMPATIBILITÉ MATIÈRE

●●● Excellent (3/3) ●●○ Bon (2/3) ●○○ Possible (1/3) ○○○ Non recommandé

MATIÈRE	SPÉCIFICATION	GRP	21171T-1
Aciers alliés et non alliés <small>Aciers non alliés</small>	Rm < 450 N/mm ²	1a	●●●
	Rm 450–700 N/mm ²	1b	●●●
	Rm 700–900 N/mm ²	1c	●●●
	Rm > 1200 N/mm ²	1d	●●●
Aciers Inox <small>Aciers inoxydables</small>	Rm < 650 N/mm ²	2a	●●●
	Rm 650–950 N/mm ²	2b	●●●
	Rm > 950 N/mm ²	2c	●●●
Aciers trempés <small>Aciers durcis</small>	44–56 HRC	3a	●●●
	57–67 HRC	3b	●●○
Matériaux exotiques <small>Alliages spéciaux</small>	< 32 HRC	4a	●●●
	> 32 HRC	4b	●●●
Graphite <small>Graphite industriel</small>		5	●●○
Fontes <small>Fonte grise / nodulaire</small>	< 32 HRC	6a	●●○
	> 32 HRC	6b	●●○
Titane <small>Alliages titane</small>	Rm < 600 N/mm ²	7a	●●●
	600 < Rm N/mm ²	7b	●●●
Alliages Nickel <small>Inconel, Hastelloy</small>	Rm < 1000 N/mm ²	8a	●●●
	Rm > 1000 N/mm ²	8b	●●●
Cuivre, laiton, bronze <small>Cuivreux</small>	Rm < 850 N/mm ²	9a	●●○
	Rm > 850 N/mm ²	9b	●●○
Aluminium <small>Alliages aluminium</small>	Si < 0.5%	10a	●●○
	0.5% < Si < 5%	10b	●●○
	Si > 5%	10c	●●○
Matières synthétiques <small>Plastiques techniques</small>	Thermoplastique	11a	○○○
	Thermodurcissable	11b	○○○
Matières composites <small>Composites renforcés</small>	Fibre de verre / GFK	12a	●●○
	Fibre de carbone / KFK	12b	●●○
Métaux précieux <small>Or, platine, argent</small>	Or	13a	●●●
	Platine	13b	●●○

DESSIN TECHNIQUE



DIMENSIONS

DIMENSIONS NOMINALES	
D (0 / -0.01)	1 mm
d (h5)	3 mm
L	38 mm
l	1.5 mm
l3	–
d3	–
R	0.025 mm
e	–
Z	3
Chanfrein K	–
w° collision	10°



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