

# FRAISE-D'ÉBAUCHE-À-PROFIL-PLAT-MD-E2-+-EZI- ALPHA-+L3 · ROUGHING-ENDMILL-FINE-PROFILE-SC-E2- +-EZI-ALPHA · SCHAFT-SCHRUPPFRÄSER-FEIN-PROFIL- HM-E2-+-EZI-ALPHA



SWISS MADE

22535A-8

Version du 21.06.2026



## COMPATIBILITÉ MATIÈRE

●●● Excellent (3/3) ●●○ Bon (2/3) ●○○ Possible (1/3) ○○○ Non recommandé

MATIÈRE	SPÉCIFICATION	GRP	22535A-8
<b>Aciers alliés et non alliés</b> <small>Aciers non alliés</small>	Rm < 450 N/mm <sup>2</sup>	1a	●●●
	Rm 450–700 N/mm <sup>2</sup>	1b	●●●
	Rm 700–900 N/mm <sup>2</sup>	1c	●●●
	Rm > 1200 N/mm <sup>2</sup>	1d	●○○
<b>Aciers Inox</b> <small>Aciers inoxydables</small>	Rm < 650 N/mm <sup>2</sup>	2a	●●●
	Rm 650–950 N/mm <sup>2</sup>	2b	●●●
	Rm > 950 N/mm <sup>2</sup>	2c	●●●
<b>Aciers trempés</b> <small>Aciers durcis</small>	44–56 HRC	3a	○○○
	57–67 HRC	3b	○○○
<b>Matériaux exotiques</b> <small>Alliages spéciaux</small>	< 32 HRC	4a	●○○
	> 32 HRC	4b	●○○
<b>Graphite</b> <small>Graphite industriel</small>		5	○○○
<b>Fontes</b> <small>Fonte grise / nodulaire</small>	< 32 HRC	6a	●●●
	> 32 HRC	6b	●●●
<b>Titane</b> <small>Alliages titane</small>	Rm < 600 N/mm <sup>2</sup>	7a	●●●
	600 < Rm N/mm <sup>2</sup>	7b	●●●
<b>Alliages Nickel</b> <small>Inconel, Hastelloy</small>	Rm < 1000 N/mm <sup>2</sup>	8a	●○○
	Rm > 1000 N/mm <sup>2</sup>	8b	●○○
<b>Cuivre, laiton, bronze</b> <small>Cuivreux</small>	Rm < 850 N/mm <sup>2</sup>	9a	●●●
	Rm > 850 N/mm <sup>2</sup>	9b	●●●
<b>Aluminium</b> <small>Alliages aluminium</small>	Si < 0.5%	10a	○○○
	0.5% < Si < 5%	10b	○○○
	Si > 5%	10c	○○○
<b>Matières synthétiques</b> <small>Plastiques techniques</small>	Thermoplastique	11a	○○○
	Thermodurcissable	11b	○○○
<b>Matières composites</b> <small>Composites renforcés</small>	Fibre de verre / GFK	12a	○○○
	Fibre de carbone / KFK	12b	○○○
<b>Métaux précieux</b> <small>Or, platine, argent</small>	Or	13a	●●●
	Platine	13b	●●○

## DESSIN TECHNIQUE



## DIMENSIONS

DIMENSIONS NOMINALES	
D (0 / -0.01)	8 mm
d (h5)	8 mm
L	63 mm
l1	19 mm
l3	26 mm
d3	–
R	–
e	–
Z	3
Chanfrein K	0.3
w° collision	–



E-SHOP / EZI CUT  
eskenazi.ch/eshop/22535A-8