

MICRO-FRAISE Z3 · MICRO-ENDMILL-Z:3-FOR-MACHINE-701S-CARBIDE-E25-UF-+-COATING-EZI-ALPHA Z3 · MIKROFRÄSER-Z:3-FÜR-MASCHINE-701S-HM-E25-UF-+-BESCHICHTUNG-EZI-ALPHA Z3



SWISS MADE

24302A-1.5

Version du 07.05.2026

1.5
Ø D (MM)

33
L (MM)

3
Z

COMPATIBILITÉ MATIÈRE

●●● Excellent (3/3) ●●○ Bon (2/3) ●○○ Possible (1/3) ○○○ Non recommandé

MATIÈRE	SPÉCIFICATION	GRP	24302A-1.5
Aciers alliés et non alliés <small>Aciers non alliés</small>	Rm < 450 N/mm ²	1a	●●●
	Rm 450-700 N/mm ²	1b	●●●
	Rm 700-900 N/mm ²	1c	●●●
	Rm > 1200 N/mm ²	1d	●●●
Aciers Inox <small>Aciers inoxydables</small>	Rm < 650 N/mm ²	2a	●●●
	Rm 650-950 N/mm ²	2b	●●●
	Rm > 950 N/mm ²	2c	●●●
Aciers trempés <small>Aciers durcis</small>	44-56 HRC	3a	○○○
	57-67 HRC	3b	○○○
Matériaux exotiques <small>Alliages spéciaux</small>	< 32 HRC	4a	●●○
	> 32 HRC	4b	●●○
Graphite <small>Graphite industriel</small>		5	●●○
Fontes <small>Fonte grise / nodulaire</small>	< 32 HRC	6a	●●○
	> 32 HRC	6b	●●○
Titane <small>Alliages titane</small>	Rm < 600 N/mm ²	7a	●●●
	600 < Rm N/mm ²	7b	●●●
Alliages Nickel <small>Inconel, Hastelloy</small>	Rm < 1000 N/mm ²	8a	●●●
	Rm > 1000 N/mm ²	8b	●●●
Cuivre, laiton, bronze <small>Cuivreux</small>	Rm < 850 N/mm ²	9a	●●○
	Rm > 850 N/mm ²	9b	●●○
Aluminium <small>Alliages aluminium</small>	Si < 0.5%	10a	●○○
	0.5% < Si < 5%	10b	●○○
	Si > 5%	10c	●●○
Matières synthétiques <small>Plastiques techniques</small>	Thermoplastique	11a	○○○
	Thermodurcissable	11b	○○○
Matières composites <small>Composites renforcés</small>	Fibre de verre / GFK	12a	●●○
	Fibre de carbone / KFK	12b	●●○
Métaux précieux <small>Or, platine, argent</small>	Or	13a	●●○
	Platine	13b	●●○

DESSIN TECHNIQUE



DIMENSIONS

DIMENSIONS NOMINALES	
D (0 / -0.01)	1.5 mm
d (h5)	6 mm
L	33 mm
l1	4.8 mm
l3	-
d3	-
R	-
e	-
Z	3
Chanfrein K	0
w° collision	9.1°



E-SHOP / EZI CUT
eskenazi.ch/eshop/24302A-1.5

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