

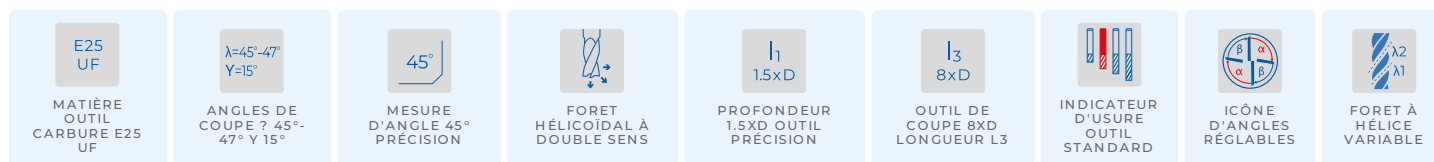
MICRO-FRAISE-D'ÉBAUCHE-AVEC-ARROSAGE-CENTRAL · ROUGHING-MICRO-ENDMILL-WITH-INTERNAL- COOLING · MIKROSCHRUPPFÄSER-MIT- INNENKÜHLUNG



SWISS MADE

28525A-1.2

Version du 07.05.2026

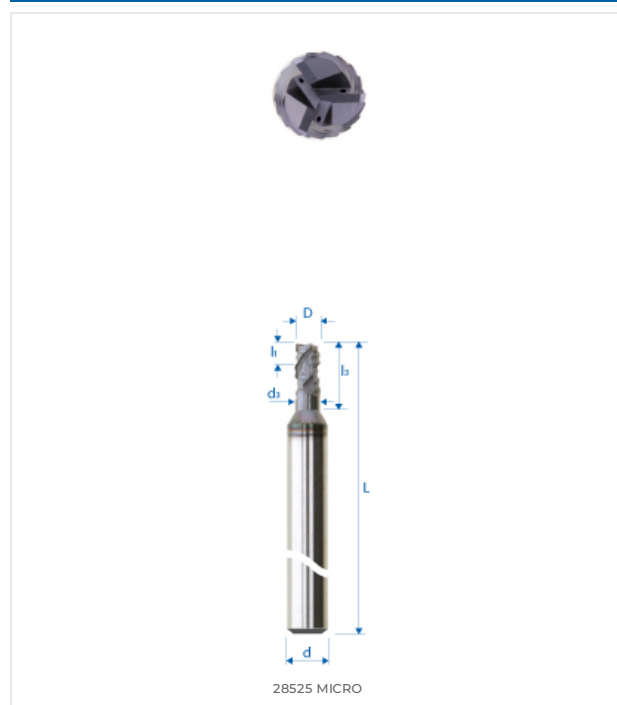


COMPATIBILITÉ MATIÈRE

●●● Excellent (3/3) ●●○ Bon (2/3) ●○○ Possible (1/3) ○○○ Non recommandé

MATIÈRE	SPÉCIFICATION	GRP	28525A-1.2
Aciers alliés et non alliés <i>Aciers non alliés</i>	Rm < 450 N/mm ²	1a	●●●
	Rm 450-700 N/mm ²	1b	●●●
	Rm 700-900 N/mm ²	1c	●●●
	Rm > 1200 N/mm ²	1d	●●○
Aciers Inox <i>Aciers inoxydables</i>	Rm < 650 N/mm ²	2a	●●●
	Rm 650-950 N/mm ²	2b	●●●
	Rm > 950 N/mm ²	2c	●●●
Aciers trempés <i>Aciers durcis</i>	44-56 HRC	3a	○○○
	57-67 HRC	3b	○○○
Matériaux exotiques <i>Alliages spéciaux</i>	< 32 HRC	4a	●●○
	> 32 HRC	4b	●●○
Graphite <i>Graphite industriel</i>		5	●○○
Fontes <i>Fonte grise / nodulaire</i>	< 32 HRC	6a	●●●
	> 32 HRC	6b	●●●
Titane <i>Alliages titane</i>	Rm < 600 N/mm ²	7a	●●●
	600 < Rm N/mm ²	7b	●●●
Alliages Nickel <i>Inconel, Hastelloy</i>	Rm < 1000 N/mm ²	8a	●●○
	Rm > 1000 N/mm ²	8b	●●○
Cuivre, laiton, bronze <i>Cuivreux</i>	Rm < 850 N/mm ²	9a	●●●
	Rm > 850 N/mm ²	9b	●●●
Aluminium <i>Alliages aluminium</i>	Si < 0.5%	10a	○○○
	0.5% < Si < 5%	10b	○○○
	Si > 5%	10c	○○○
Matières synthétiques <i>Plastiques techniques</i>	Thermoplastique	11a	○○○
	Thermodurcissable	11b	○○○
Matières composites <i>Composites renforcés</i>	Fibre de verre / GFK	12a	●○○
	Fibre de carbone / KFK	12b	●○○
Métaux précieux <i>Or, platine, argent</i>	Or	13a	●●●
	Platine	13b	●●○

DESSIN TECHNIQUE



DIMENSIONS

DIMENSIONS NOMINALES	
D (0 / -0.01)	1.2 mm
d (h5)	3 mm
L	38 mm
l1	1.8 mm
l3	3.6 mm
d3	-
R	-
e	-
Z	3
Chanfrein K	0.15
w° collision	7.2°



E-SHOP / EZI CUT
eskenazi.ch/eshop/28525A-1.2